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Application No.: 09/433,543
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PATENT

be generally normal to the generally perpendicular direction of travel, and the second direction of travel may be generally normal to the first direction of travel. An additional embodiment of the present invention includes structures produced in accordance with the immediate foregoing method.

IN THE CLAIMS:

Please cancel without prejudice Claims 81-119, 137-159 and 191-198.

Claim 128, line 1, delete "first-" and substitute therefor . . . first flange- . . .

Claim 129, line 1, delete "first-" and substitute therefor . . . first flange- . . .

Claim 175, line 22 (which is in step (d)), after "a third hotwire-cut seared surface having been cut by a hotwire cutter", delete "and".